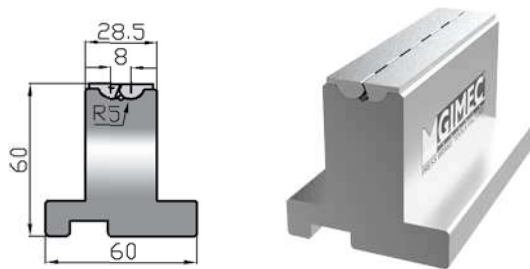


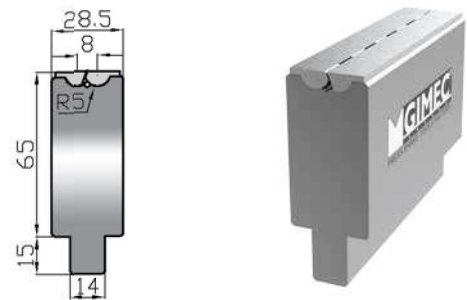
# PRESS BRAKE TOOLS FACTORY CATALOGUE



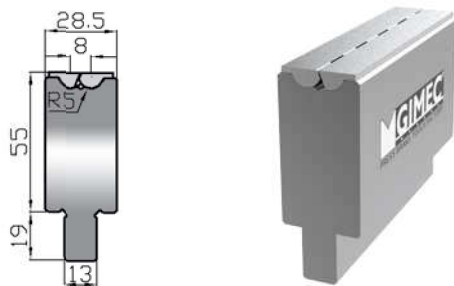
**RVP 60-1**



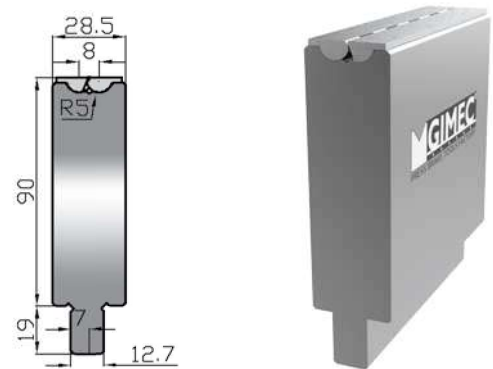
**RVS 65-1**



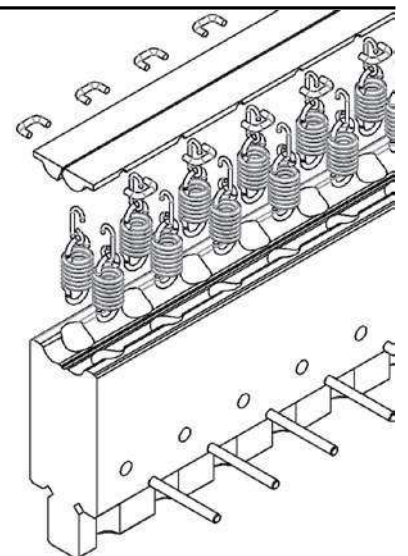
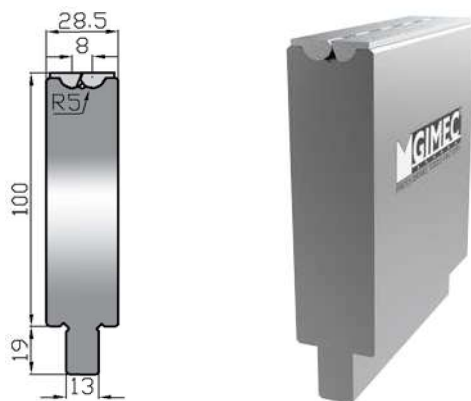
**RVT 55-1**



**RVT 90-1**



**RVT 100-1**

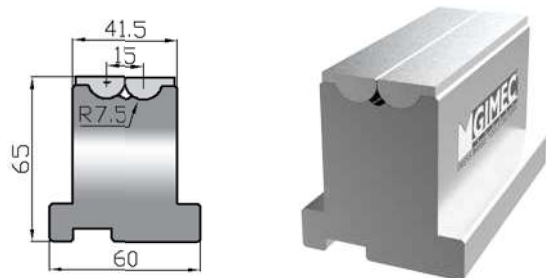


**ROLLA-V**®

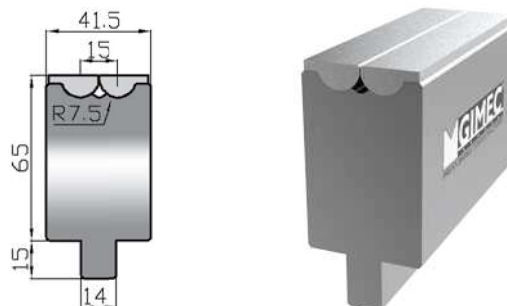
**TIPO TYPE 1**

type 1 (rel.8)	max thickness mm	spessore thickness mm	angolo angle min.	bordo flange min. mm	max raggio est. out.radius	Rm 420N/mm <sup>2</sup> forza force kN/mt	carico load max kN/mt	lunghezze - lengths
<b>V mm 8</b>	1,5	0,7	40°	5,1	3	50	1000	mm 500
		1,0	35°	5,1	2,7	110		mm 440 fraz
		1,5	35°	5,1	2,2	280		(mm10-20-25-30-50-100-200)

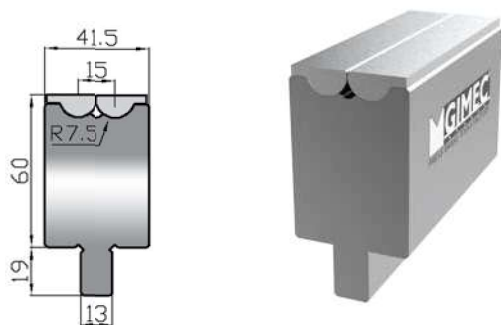
**RVP 65-2**



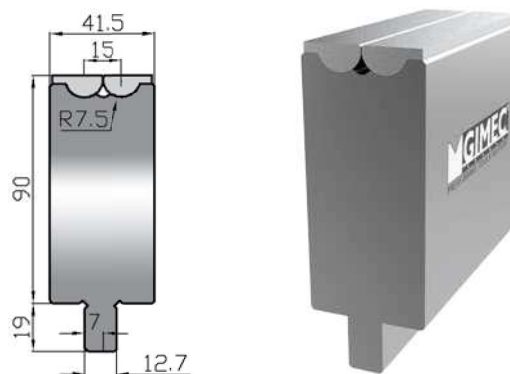
**RVS 65-2**



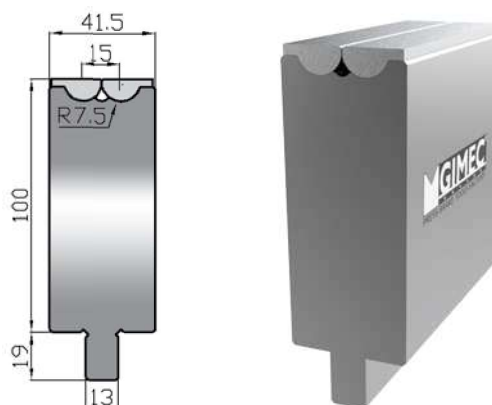
**RVT 60-2**



**RVT 90-2**



**RVT 100-2**



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TIPO TYPE 2

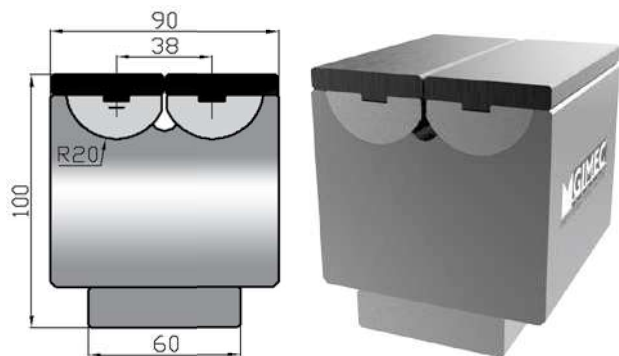
type 2 (rel.2)	max thickness mm	spessore thickness mm	angolo angle min.	bordo flange min. mm	max raggio est. out.radius	Rm 420N/mm <sup>2</sup> forza force kN/mt	carico load max kN/mt	lunghezze - lengths
<b>V mm 15</b>	3,2	2,0	59°	9,8	6	210	1500	mm 500 mm 450 fraz (mm 20-25-30-35-40-100-200)
		3,0	47°	9,8	5	550		
		3,2	47°	9,8	4,8	650		

**RVM 100-2.5**

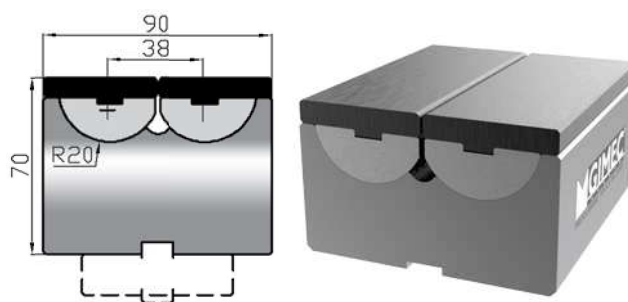


type 2.5 (rel.1)	max thickness mm	spessore thickness mm	angolo angle min.	bordo flange min. mm	max raggio est. out.radius	Rm 420N/mm <sup>2</sup> forza force kN/mt	carico load max kN/mt	lunghezze - lengths
<b>V mm 28</b>	6,0	2,0	46°	18,6	13,8	100	2500	mm 500
		4,0	46°	18,6	11,8	450		mm 470 fraz
		6,0	55°	18,6	9,8	1200		(mm 35-40-45-50-100-200)

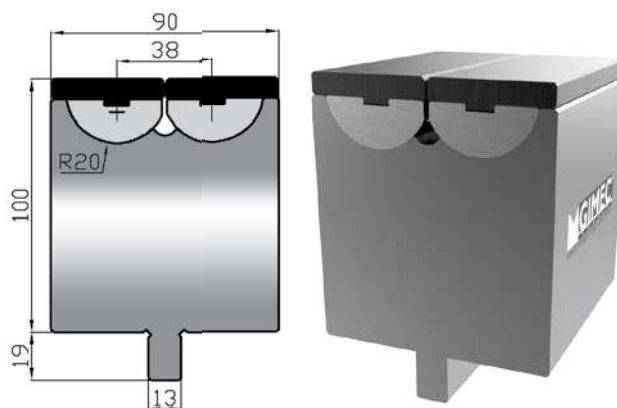
**RVP 100-3**



**RVM 70-3**



**RVT 100-3**

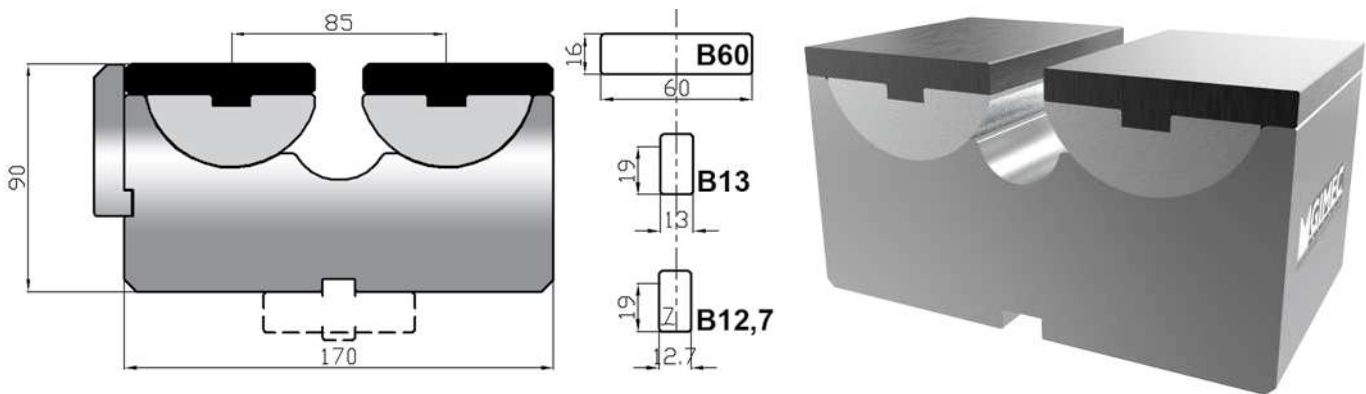


type 3 (rel.3)	max thickness mm	spessore thickness mm	angolo angle min.	bordo flange min. mm	max raggio est. out.radius	Rm 420N/mm <sup>2</sup> forza force kN/mt	carico load max kN/mt	lunghezze - lengths
<b>V mm 38</b>	6,0	2,0	68°	23,6	13,9	70	2500	mm 500
		4,0	47°	23,6	11,9	340		mm 455 fraz
		6,0	50°	23,6	9,9	900		(mm 45-50-60-100-200)

**ROLLA-V**®

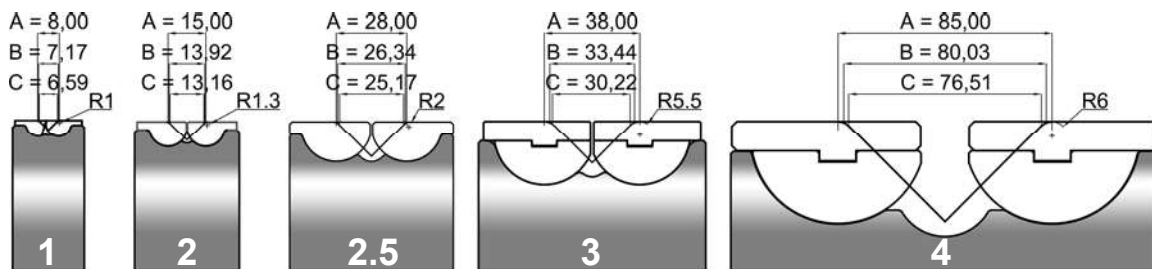
**TIPO TYPE 2,5 - 3**

**RVM 90-4**



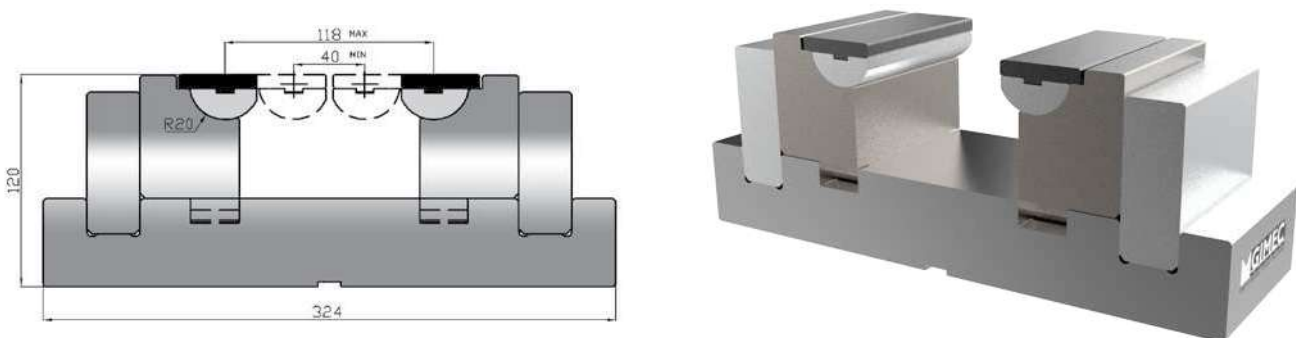
type 4 (rel.2)	max thickness mm	spessore thickness mm	angolo angle min.	bordo flange min. mm	max raggio est. out.radius	Rm 420N/mm <sup>2</sup> forza force kN/mt	carico load max kN/mt	lunghezze - lengths
<b>V mm 85</b>	12,0	6,0	78°	56,6	42,1	260	3000	mm 500 mm 250
		8,0	76°	56,6	40,1	500		
		12,0	73°	56,6	36,1	1290		

**CARATTERISTICHE TECNICHE - TECHNICAL FEATURES**



- A** distanza dal centro di rotazione - rotor centre distance
- B** valore per calcolo bordo - value for calculating flange sizes (DNC valore/value)
- C** valore per calcolo tonnellaggio - value for calculating tonnages
- R** raggio cava - corner radius (DNC valore/value)

**RVHD3**



<b>V mm</b>	40 ÷ 118	max kN/mt	3500	lunghezze - lengths	mm 500 - 200
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